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Clearly explains the successful PCS 7 automation system architecture, functionality, and engineering philosophy. Project engineers, systems integrators, and site engineers can master by themselves the skills required to use a modern control systems platform. Reveals the engineering philosophy and approach being introduced by the Development/evolution of the Siemens automation systems - not a manual book. Educational book systematically telling the story of control system design.

This book presents a unified methodology for the design of PID controllers that encompasses the wide range of different dynamics to be found in industrial

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processes. This is extended to provide a coherent way of dealing with the tuning of PID controllers. The particular method at the core of the book is the so-called model-reference robust tuning (MoReRT), developed by the authors. MoReRT constitutes a novel and powerful way of thinking of a robust design and taking into account the usual design trade-offs encountered in any control design problem. The book starts by presenting the different two-degree-of-freedom PID control algorithm variations and their conversion relations as well as the indexes used for performance, robustness and fragility evaluation: the bases of the proposed model. Secondly, the MoReRT design methodology and normalized controlled process models and controllers used in the design are described in order to facilitate the formulation of the different design problems and subsequent

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derivation of tuning rules. In later chapters the application of MoReRT to overdamped, inverse-response, integrating and unstable processes is described. The book ends by presenting three possible extensions of the MoReRT methodology, thereby opening the door to new research developments. In this way, the book serves as a reference and source book for academic researchers who may also consider it as a stimulus for new ideas as well as for industrial practitioners and manufacturers of control systems who will find appropriate advanced solutions to many application problems.

SIMATIC is the worldwide established automation system for implementing industrial control systems for machines, manufacturing plants and industrial processes. Relevant open-loop and closed-loop control tasks are formulated in



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Various programming languages with the programming software STEP 7. Now in its sixth edition, this book gives an introduction into the latest version of engineering software STEP 7 (basic version) . It describes elements and applications of text-oriented programming languages statement list (STL) and structured control language (SCL) for use with both SIMATIC S7-300 and SIMATIC S7-400, including the new applications with PROFINET and for communication over industrial Ethernet. It is aimed at all users of SIMATIC S7 controllers. First-time users are introduced to the field of programmable controllers, while advanced users learn about specific applications of the SIMATIC S7 automation system. All programming examples found in the book - and even a few extra examples - are available at the download area of the publisher's website.

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Clearly explains the successful PCS 7 automation system architecture, functionality, and engineering philosophy. Project engineers, systems integrators, and site engineers can master by themselves the skills required to use a modern control systems platform. Reveals the engineering philosophy and approach being introduced by the Development/evolution of the Siemens automation systems – not a manual book. Educational book systematically telling the story of control system design

Industrial communications are a multidimensional, occasionally confusing, mixture of fieldbuses, software packages, and media. The intent of this book is to make it all accessible. When industrial controls communication is understood and then installed with forethought and care,

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network operation can be both beneficial and painless. To that end, the book is designed to speak to you, whether you're a beginner or interested newbie, the authors guide you through the bus route to communication success. However, this is not a how-to manual. Rather, think of it as a primer laying the groundwork for controls communication design, providing information for the curious to explore and motivation for the dedicated to go further.

The SIMATIC S7-1500 programmable logic controller (PLC) sets standards in productivity and efficiency. By its system performance and with PROFINET as the standard interface, it ensures short system response times and a maximum of flexibility and networkability for demanding automation tasks in the entire production industry and in applications for medium-sized to high-end machines. The

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engineering software STEP 7 Professional operates inside TIA Portal, a user interface that is designed for intuitive operation.

Functionality includes all aspects of automation: from the configuration of the controllers via programming in the IEC languages LAD, FBD, STL, and SCL up to the program test. In the book, the hardware components of the automation system S7-1500 are presented including the description of their configuration and parameterization. A comprehensive introduction into STEP 7 Professional V14 illustrates the basics of programming and troubleshooting. Beginners learn the basics of automation with Simatic S7-1500, users switching from other controllers will receive the relevant knowledge.

Case Studies in Control presents a framework to facilitate the use of advanced

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control concepts in real systems based on two decades of research and over 150 successful applications for industrial end-users from various backgrounds. In successive parts the text approaches the problem of putting the theory to work from both ends, theoretical and practical. The first part begins with a stress on solid control theory and the shaping of that theory to solve particular instances of practical problems. It emphasizes the need to establish by experiment whether a model-derived solution will perform properly in reality. The second part focuses on real industrial applications based on the needs and requirements of end-users. Here, the engineering approach is dominant but with theoretical input of varying degree depending on the particular process involved. Following the illustrations of the progress that can be made from either extreme of the well-

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known theory – practice divide, the text proceeds to a third part related to the development of tools that enable simpler use of advanced methods, a need only partially met by available commercial products. Each case study represents a self-contained unit that shows an experimental application of a particular method, a practical solution to an industrial problem or a toolkit that makes control design and implementation easier or more efficient. Among the applications presented are: wastewater treatment; manufacturing of electrical motors ; temperature control of blow moulding; burn-protective garments quality assessment; and rapid prototyping. Written by contributors with a considerable record of industrially-applied research, Case Studies in Control will encourage interaction between industrial practitioners and academic researchers and be of benefit to both, helping to make

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theory realistic and practical implementation more thorough and efficacious. Advances in Industrial Control aims to report and encourage the transfer of technology in control engineering. The rapid development of control technology has an impact on all areas of the control discipline. The series offers an opportunity for researchers to present an extended exposition of new work in all aspects of industrial control.

The three-volume set LNCS 8009-8011 constitutes the refereed proceedings of the 7th International Conference on Universal Access in Human-Computer Interaction, UAHCI 2013, held as part of the 15th International Conference on Human-Computer Interaction, HCII 2013, held in Las Vegas, USA in July 2013, jointly with 12 other thematically similar conferences. The total of 1666 papers and 303 posters

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presented at the HCI 2013 conferences was carefully reviewed and selected from 5210 submissions. These papers address the latest research and development efforts and highlight the human aspects of design and use of computing systems. The papers accepted for presentation thoroughly cover the entire field of human-computer interaction, addressing major advances in knowledge and effective use of computers in a variety of application areas. The total of 230 contributions included in the UAHCI proceedings were carefully reviewed and selected for inclusion in this three-volume set. The 74 papers included in this volume are organized in the following topical sections: design for all methods, techniques and tools; eInclusion practice; universal access to the built environment; multi-sensory and multimodal interfaces; brain-computer interfaces.



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Weighing items and bulk materials is one of the most essential functions of industrial enterprise and automating those tasks is at the heart of efficient materials management. This concise introduction to the principles and applications of automated weighing is the first book to specifically address the challenges and uses of automated controls for both static weighing and ongoing dynamic weighing. It offers you:

- Thorough explanation of the basic theory and procedures of static and dynamic weight measurement;
- Explanations of how a suite of widely-used controllers and sensors from Siemens can achieve maximal efficiency in weighing operations;
- Practical steps to incorporate automated weight systems into bulk materials handling;
- Guidance on

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dynamic weighing including belt scales, weightbelt conveyors, and solids flowmeters; and • Detailed applications in mining operations, food processing, and agricultural operations

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